

Work Order ID 138794-reprint

December 18, 2015 1:34:47 PM

138794

Reprint

Please do first thing
Monday Morning

Page 1

Item ID: D212-725-1-181F

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Angle Web

Stop *NS2*

Start Date: 11/12/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/23/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

SH-

Date: 12/15/2015 Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D212-725-1	D								
100	A4249 A	0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg Dwg Rev: A Prog Rev: A								
	2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									

(2)

12/15/2015

(2)

12/15

Page 2

December 18, 2015 1:34:47 PM

Reference:

Stop *NR2*

[illegible]

Work Order ID 138794***138794***

Page 3

December 18, 2015 1:34:47 PM

Item ID: D212-725-1-181F

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Angle Web

Stop

NS2

Start Date: 11/12/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/23/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: STSP

0.00

130

Packaging

Memo

0.00

Packaging

FLAT PATTERN ONLY

DAS
6
9-89

2

DEC 22 2015

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MUS 15-12-23

SH-20151222

Picklist Print

December 18, 2015 1:34:52 PM

Page 1

Work Order ID: 138794

138794

Parent Item: D212-725-1-181F

D212-725-1-181F

Parent Item Name: Angle Web

Start Date: 11/12/2015

Required Date: 12/23/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 10.07.19 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T6S.063		Purchased			No	100	sf	41.3000	0.163	0.343158			

M7075T6S 063

7075-T6 Sheet .063

12/15/12/21

Location

Loc Qty

Loc Code

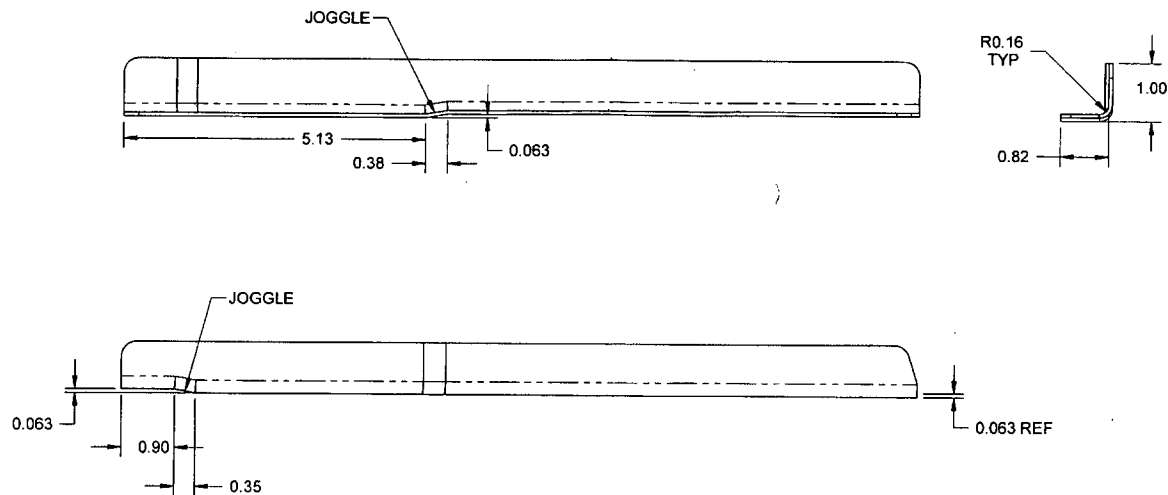
MAT019

41.3

116031

41.3

4



D212-725-1-181 ANGLE
(MAKE FROM D212-725-1-181F FLAT PATTERN)

NOTES:

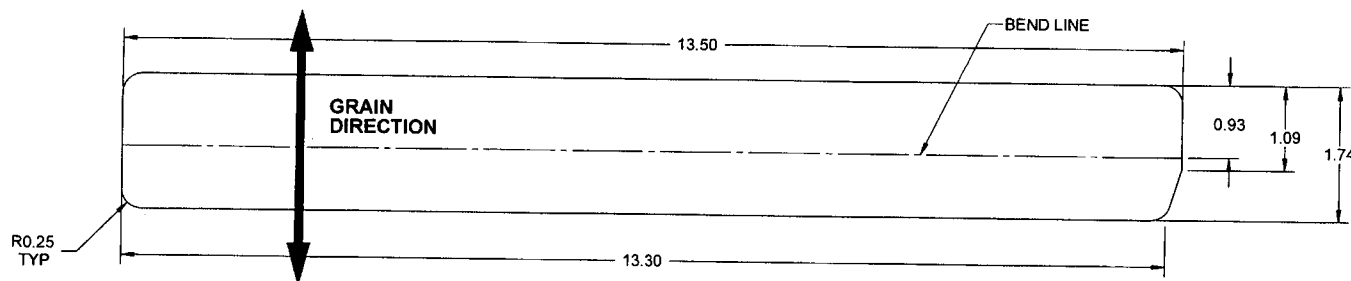
- 1) MATERIAL: MAKE FROM D212-725-1-181F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.15 lbs

RELEASED
2011-08-25
JW

20151218

SH 138794

A	NEW ISSUE	RF	11.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4249	SHEET 1 OF 7
APPROVED		TITLE	SCALE
DE APPR.		ANGLE	NTS
DATE	11.02.24	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



D212-725-1-181F FLAT PATTERN

NOTES:

- 1) MATERIAL: 7075-T6 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/12 AMS-QQ-A-250/12
OR AMS 4045
OR ASTM B209
OR 7075-T6 ALCLAD ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/13 OR AMS-QQ-250/13
OR AMS 4049
OR ASTM B209
REF DART SPEC. M7075-T6S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.15 lbs

RELEASED
2011-08-25
AN

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4249	SHEET 2 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	ANGLE	NTS
DATE	11.02.24	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

